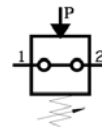
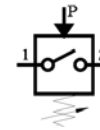


**Pressure Switches G1/8", G1/4"**



Break contact



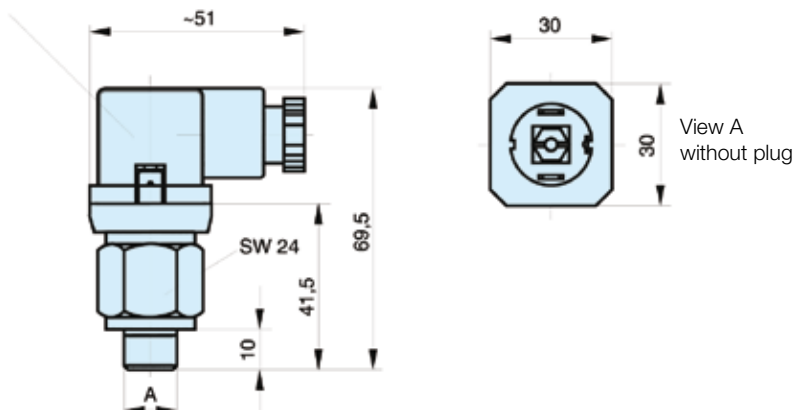
Make contact

Characteristics		Material	
Safety pressure relief P <sub>max</sub>	300 bar	Housing	Passivated steel
Port size	G1/8, G1/4	Diaphragm	Buna N
Weight (mass)	0.090 kg	<b>Switching function</b>	
Medium and ambient T <sub>max</sub> temperature range	+100 °C	Make contact	Closes the circuit when the set pressure is reached
Switch back difference	Max. 5 - 15%	Break contact	Interrupts the circuit when the set pressure is reached
Voltage	Max. 48 V		
Current	0.5 A		
Electrical connection	Plug contacts, plug		
Degree of protection	IP 65 with plug		
Switching frequency	Max. 200 s/min		

**Dimensions and order instructions**

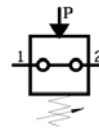
Order instructions	Port size (bar)	Function	Setting range	Order code	Type	A
PR / 0.1-1 NC ST 1/4 48	G1/4	Break contact	0.1-1	<b>KL3439</b>		
PR / 0.1-1 NO ST 1/4 48	G1/4	Make contact	0.1-1	<b>KL3440</b>		
PR / 1-10 NC ST 1/8 48	G1/8	Break contact	1-10	<b>KL3437</b>		
PR / 1-10 NC ST 1/4 48	G1/4	Break contact	1-10	<b>KL3436</b>		
PR / 1-10 NO ST 1/8 48	G1/8	Make contact	1-10	<b>KL3438</b>		
PR / 1-10 NO ST 1/4 48	G1/4	Make contact	1-10	<b>KL3435</b>		

Plug can be turned 90°

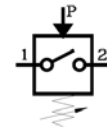


Dimensions in mm

**Pressure Switches G1/8", G1/4"**



Break contact

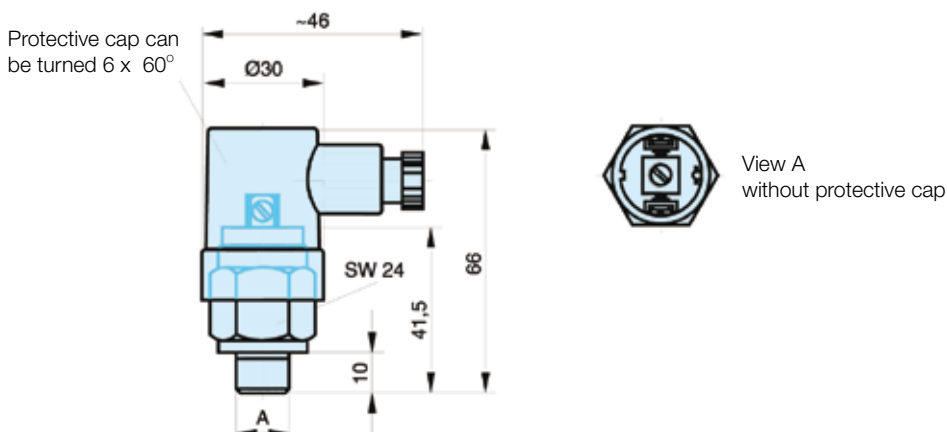


Make contact

Characteristics		Material	
Safety pressure relief P <sub>max</sub>	300 bar	Housing	Passivated steel
Port size	G1/8, G1/4	Diaphragm	Buna N
Weight (mass)	0.075 kg	<b>Switching function</b>	
Medium and ambient T <sub>max</sub> temperature range	+100 °C	Make contact	Closes the circuit when the set pressure is reached
Switch back difference	Max. 5 - 15%	Break contact	Interrupts the circuit when the set pressure is reached
Voltage	Max. 48 V		
Current	0.5 A		
Electrical connection	Flat pin plug. protective cap		
Degree of protection	IP 65 with protective cap		
Switching frequency	200 s/min		

**Dimensions and order instructions**

Order instructions	Port size (bar)	Function	Setting range	Order code	Type	A
PR / 0.2-1 NO SR 1/4 48	G1/4	Make contact	0.2-1	<b>KL3445</b>		
PR / 0.1-1 NC SR 1/4 48	G1/4	Break contact	0.1-1	<b>KL3454</b>		
PR / 0.1-1 NO SR 1/4 48	G1/4	Make contact	0.1-1	<b>KL3455</b>		
PR / 1-10 NC SR 1/8 48	G1/8	Break contact	1-10	<b>KL3452</b>		
PR / 1-10 NC SR 1/4 48	G1/4	Break contact	1-10	<b>KL3451</b>		
PR / 1-10 NO SR 1/8 48	G1/8	Make contact	1-10	<b>KL3453</b>		
PR / 1-10 NO SR 1/4 48	G1/4	Make contact	1-10	<b>KL3450</b>		



Dimensions in mm

## Pressure Switches G1/8", G1/4" Series G1/4-..I / ..P

- Suited for intrinsically safe operation
- Especially compact design
- High switching frequency
- Attractive design
- Shock proof up to 30 g



### Characteristics

Type - thread version	G1/4-0I*	G1/4-2I	G1/4-8I	G1/4-16I	Voltage type	AC and DC
Type - flange version	G1/4-0P*	G1/4-2P	G1/4-8P	G1/4-16P	Operating current and	AC12 to VDE0660 4A at 250 VAC AC14 to VDE0660 1A at 250 VAC DC12 to VDE0660 3A at 28 VDC DC13 to VDE0660 1A at 28 VDC
Setting range $P_{min/max}$ (bar)	-1 to 0	0.2-2	0.5-8	1-16	CE marking	To EC Directive 73/23/EWG
Safety pressure relief $P_{max}$	80	80	80	80	Electrical connection	Plug to DIN EN 175301-803, Form A, ISO4400 or M12x1 - 4-pin
Port size	Type I: G1/4 internal thread, Type P: flange				Degree of protection	IP65
Mounting	2 through holes $\varnothing$ 5.2				Switching element	Pole changing switch with catch spring as switching element, with self-cleaning contacts
Installation	In any position				Switching frequency	Max. 200 s/min
Weight (mass)	0.275 kg					* for vacuum operation
Medium	Filtered compressed air (10 $\mu$ m), lubricated or unlubricated				<b>Material</b>	
Medium and ambient $T_{min}$	-10 °C				Housing	Special aluminium die casting,
temperature range $T_{max}$	+80 °C				powder coated	
Consistency	$\pm$ 2 in relation to end-of-range value				Diaphragm, seals	Buna N
Hysteresis, vacuum version	<15%					
Vibration resistance	10 g (10 ... 2000 Hz)					
Shock resistance	30 g					
Voltage	Max. 250 V					

### Selection and Mounting:

#### Range selection:

Selection is optimal when the switching points are in the middle of the switching range.

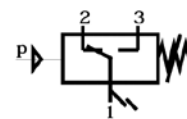
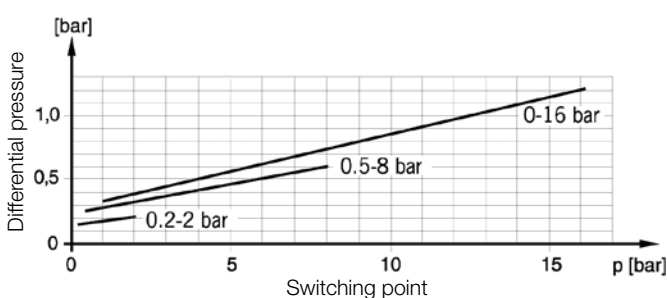
#### Electrical connection:

Wiring according to VDE regulations.

Tightening torque for plug:  $0.7 \pm 0.1$  Nm

Outdoor use only with sufficient protection against critical environmental conditions (e.g. aggressive atmosphere, salty environments, high temperature changes).

#### Switch back difference



#### Pin 1 - 3:

Rising pressure makes contact.

#### Pin 1 - 2:

Rising pressure breaks contact.

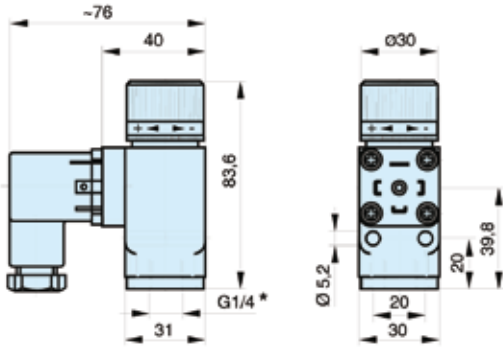
#### Delivery includes:

The flange version (surface roughness of flange surface 12 $\mu$ m) is supplied with an O-ring 5 x 1.5mm and 2 screws 5 x 35 DIN 912. Minimum thread length to be used: 4mm.

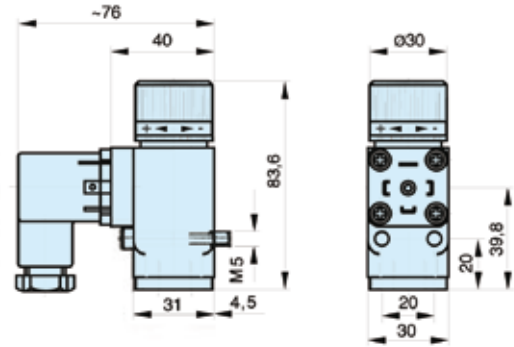
Max. diameter of the pressure opening 3mm.

**Dimensions (mm)**

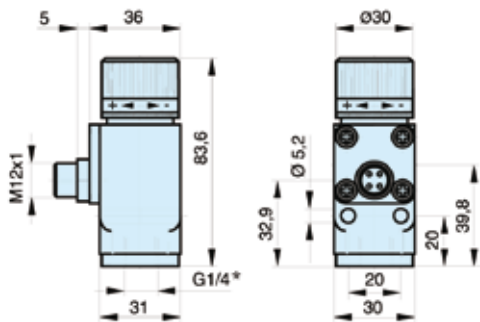
**Version with internal thread and plug**



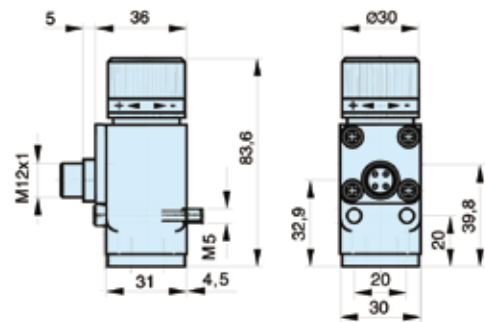
**Flange version and plug**



**with M12 connector**



**with M12 connector**



\* Thread 11mm deep

Setting range (bar)	Type	Order code
-1 to 0	G1/4-0I-DIN	<b>KL3200</b>
-1 to 0	G1/4-0I-M12	<b>KL3208</b>
0.2 to 2	G1/4-2I-DIN	<b>KL3201</b>
0.2 to 2	G1/4-2I-M12	<b>KL3209</b>
0.5 to 8	G1/4-8I-DIN	<b>KL3202</b>
0.5 to 8	G1/4-8I-M12	<b>KL3210</b>
1.0 to 16	G1/4-16I-DIN	<b>KL3203</b>
1.0 to 16	G1/4-16I-M12	<b>KL3211</b>

Setting range (bar)	Type	Order code
-1 to 0	G1/4-0P-DIN	<b>KL3204</b>
-1 to 0	G1/4-0P-M12	<b>KL3212</b>
0.2 to 2	G1/4-2P-DIN	<b>KL3205</b>
0.2 to 2	G1/4-2P-M12	<b>KL3213</b>
0.5 to 8	G1/4-8P-DIN	<b>KL3206</b>
0.5 to 8	G1/4-8P-M12	<b>KL3214</b>
1.0 to 16	G1/4-16P-DIN	<b>KL3207</b>
1.0 to 16	G1/4-16P-M12	<b>KL3215</b>

**Plugs to DIN EN 175301-803, Form A, ISO 4400**

**Standard version**



**Version with LEDs**



**Plugs to DIN EN 175301-803, Form A, ISO 4400**

Description	Type	Order code
Standard version	GSD-30DS	<b>KL3349</b>
Version with LEDs 24 V	GSD-30DSL24V	<b>KL3350</b>
Version with LEDs 230 V	GSD-30DSL230V	<b>KL3351</b>

**Pressure Switches Electronic  
Series EDP**

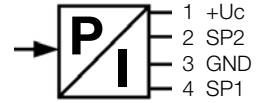
The EDP electronically actuated pressure switches are used to convert pneumatic signals into electrical signals. The pressure range 0-16 bar can be adjusted individually, in either bar or psi.

The pressure switches can be used as threshold value comparators with one hysteresis or as window comparators with two hystereses.

A robust ceramic measuring cell acts as a measured value transducer.

- Simple, menu-driven programming via 3 membrane keys
- 3-digit red LED display (pressure gauge function)
- Electronic locking
- Versions for specific applications on request

**Symbol**

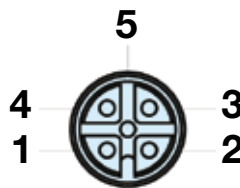


<b>Characteristics</b>				
Type - flange version	EDP-V	EDP	Voltage	18 - 32 V
Setting range P <sub>min</sub> /max (bar)	-1 to 0	0-16	Voltage type	Direct current
Safety pressure relief P <sub>max</sub>	100 bar	100 bar	Power consumption	< 80 mA without switching outlet
Port size	Flange connection		Switching current	SP1 max. 1.3 A (PIN4) SP2 / ERROR max. 0.3A (PIN2)
Display	3 digit, red 7-Segment LED-Display, programmable 0°/180°		Switching logic	NO / NC programmable
Display for operating status	LED red/green		Switching outlet	Short circuit proof
Linearity %	<± 0.2 to 1.5 p <sub>N</sub>		Electrical connection	Plug M12x1
TK zero point %	<± 0.2 p <sub>N</sub>		Degree of protection	IP67 to EN 60529
Installation	In any position			
Weight (mass)	0.100 kg			
Medium	Filtered compressed air, lubricated or unlubricated, weakly acidic or weakly alkaline fluids		<b>Material</b>	
Ambient T <sub>min</sub>	-20 °C		Housing	PA, part in contact with medium: Al
temperature range T <sub>max</sub>	+70 °C		Measuring cell	Ceramic
Medium T <sub>min</sub>	-20 °C		Seals	Buna N, part in contact with medium: FKM
temperature range T <sub>max</sub>	+70 °C			

**Applications**

- Pneumatic control systems
- Pressing technology
- Welding technology
- Packing machines and filling systems
- Test systems
- Clamping systems
- Plastic blow-moulding machinery
- Robotics and handling industry

**Connection diagram**



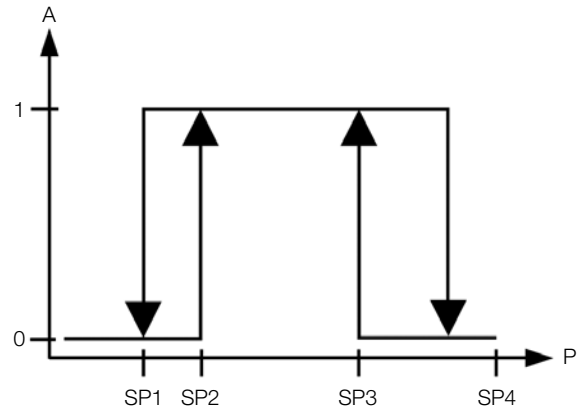
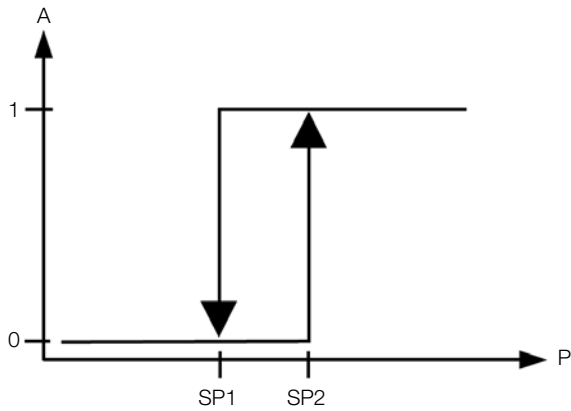
**Electrical connection**

- 1 = bn (brown) +Uc
- 2 = ws (white) SP2
- 3 = bl (blue) GND
- 4 = sw (black) SP1

**Threshold value comparator / window value comparator functions**

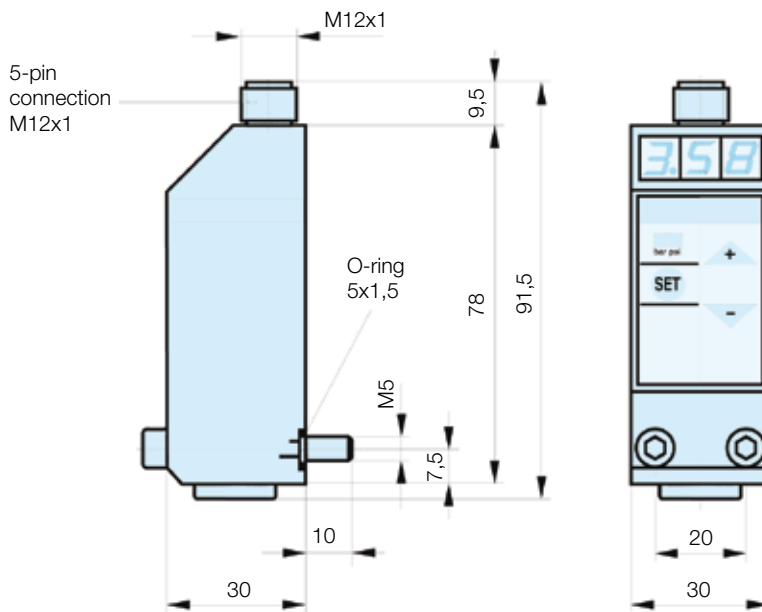
**Threshold value comparator with hysteresis**

**Window comparator with 2 hystereses**



The illustrations show the NO (normally open) presetting.  
 For the NC (normally closed) presetting, the diagrams are horizontally mirror-imaged, so that the start value is at 1.

**Dimensions - Flange version with M12x1 connector**



Setting range (bar)	Type	Order code
-1 to 1	EDP-V	<b>KL3385</b>
0 to 16	EDP	<b>KL3384</b>

Dimensions in mm.